

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Previously Presented) A tackifier resin comprising repeating units of at least one aromatic monomer and at least one acrylate monomer; wherein said tackifier resin has a low residual monomer concentration of less than about 600 ppm by weight based on the weight of said tackifier resin.
2. (Original) A tackifier resin according to claim 1 wherein said aromatic monomer is at least one selected from the group consisting of olefinic substituted aromatics.
3. (Original) A tackifier resin according to claim 2 wherein said aromatic monomer is selected from the group consisting of styrene, alpha-methyl styrene, vinyl toluene, indene, methylindenes, divinylbenzene, dicyclopentadiene, and methyl-dicyclopentadiene.
4. (Original) A tackifier resin according to claim 1 wherein said acrylate monomer has the general formula: $R_1-\text{CH}(\text{dbd})\text{CR}_2-\text{COOR}_3$ wherein R_1 is selected from the group consisting of hydrogen, aliphatic groups, and aromatic groups; wherein R_2 is selected from the group consisting of hydrogen, aliphatic groups, and aromatic groups; and wherein R_3 is selected from the group consisting of hydrogen, aliphatic groups, aromatic groups.
5. (Original) A tackifier resin according to claim 4 wherein said aliphatic group has 1 to about 20 carbon atoms.
6. (Original) A tackifier resin according to claim 5 wherein said aliphatic group has 1 to 12 carbon atoms.
7. (Original) A tackifier resin according to claim 4 wherein said aromatic group has about 6 to about 20 carbon atoms.
8. (Original) A tackifier resin according to claim 4 wherein both R_1 and R_2 of said acrylate monomer are hydrogen.
9. (Original) A tackifier resin according to claim 1 wherein said acrylate monomer is selected from the group consisting of methyl acrylate, acrylic acid, methacrylic acid, methyl methacrylate, ethyl acrylate, ethyl methacrylate, butyl acrylate, butyl methacrylate, isobutyl acrylate, isobutyl methacrylate, n-hexyl acrylate, n-hexyl

methacrylate, ethylhexyl acrylate, ethylhexyl methacrylate, n-heptyl acrylate, n-heptyl methacrylate, 2-methylheptyl(meth)acrylate, octyl acrylate, octyl methacrylate, isoctyl(meth)acrylate, n-nonyl(meth)acrylate, iso-nonyl(meth)acrylate, decyl(meth)acrylate, isodecyl acrylate, isodecyl methacrylate, dodecyl(meth)acrylate, isobornyl(meth)acrylate, lauryl methacrylate, lauryl acrylate, tridecyl acrylate, tridecyl methacrylate, stearyl acrylate, stearyl methacrylate, glycidyl methacrylate, alkyl crotonates, vinyl acetate, di-n-butyl maleate, di-octylmaleate, acetoacetoxymethyl methacrylate, acetoacetoxymethyl acrylate, acetoacetoxymethyl methacrylate, acetoacetoxymethyl acrylate, diacetone acrylamide, acrylamide, methacrylamide, hydroxyethyl methacrylate, hydroxyethyl acrylate, allyl methacrylate, tetrahydrofurfuryl methacrylate, tetrahydrofurfuryl acrylate, cyclohexyl methacrylate, cyclohexyl acrylate, n-hexyl acrylate, n-hexyl methacrylate, 2-ethoxyethyl acrylate, 2-ethoxyethyl methacrylate, isodecyl methacrylate, isodecyl acrylate, 2-methoxy acrylate, 2-methoxy methacrylate, 2-(2-ethoxyethoxy)ethylacrylate, 2-phenoxyethyl acrylate, 2-phenoxyethyl methacrylate, isobornyl acrylate, isobornyl methacrylate, caprolactone acrylate, caprolactone methacrylate, polypropyleneglycol monoacrylate, polypropyleneglycol monomethacrylate, polyethyleneglycol(400)acrylate, polypropyleneglycol(400)methacrylate, benzyl acrylate, benzyl methacrylate, sodium 1-allyloxy-2-hydroxylpropyl sulfonate, acrylonitrile, and mixtures thereof.

10. (Original) A tackifier resin according to claim 1 wherein said acrylate monomer has up to about 20 carbon atoms.

11. (Original) A tackifier resin according to claim 10 wherein said acrylate monomer is selected from the group consisting of acrylic acid, 2-ethylhexyl acrylate, methyl methacrylate, methyl acrylate, acrylic acid, methacrylic acid, methyl methacrylate, ethyl acrylate, ethyl methacrylate, butyl acrylate, butyl methacrylate, isobutyl acrylate, isobutyl methacrylate, n-hexyl acrylate, n-hexyl methacrylate, ethylhexyl acrylate, ethylhexyl methacrylate, n-heptyl acrylate, n-heptyl methacrylate, 2-methylheptyl(meth)acrylate, octyl acrylate, octyl methacrylate, isoctyl(meth)acrylate, n-nonyl(meth)acrylate, iso-nonyl(meth)acrylate, decyl(meth)acrylate, isodecyl acrylate, isodecyl methacrylate, dodecyl(meth)acrylate, isobornyl(meth)acrylate, hydroxyethyl methacrylate, hydroxyethyl acrylate, allyl methacrylate, cyclohexyl methacrylate, cyclohexyl acrylate, n-hexyl acrylate, n-hexyl methacrylate, isobornyl acrylate, isobornyl methacrylate, and mixtures thereof.

12. (Original) A tackifier resin according to claim 11 wherein said acrylate monomers are acrylic acid and 2-ethylhexyl acrylate.

13. (Original) A tackifier resin according to claim 1 wherein said acrylate monomer contains at least one functional group selected from the group consisting of hydroxy, cycloaliphatic, acid, epoxide, amide, acrylonitril and acrylate groups.

14. (Original) A tackifier resin according to claim 1 wherein said tackifier resin is produced by a radical catalyzed polymerization process utilizing at least one initiator.

15. (Original) A tackifier resin according to claim 14 wherein said initiator is selected from the group consisting of diacyl peroxides, dialkylperoxidicarbonates, tert-alkyl peroxyesters, di-tert-alkyl peroxides, tert-alkyl hydroperoxides, ketone peroxides, and mixtures thereof.

16. (Original) A tackifier resin according to claim 1 wherein said tackifier resin is produced by a process comprising contacting a tackifier resin product stream with at least one carrier at a temperature sufficient to remove a portion of at least one residual monomer to produce said tackifier resin.

17. (Original) A tackifier resin according to claim 1 wherein said tackifier resin does not significantly decrease the moisture vapor transport rate of an adhesive composition containing said tackifier resin.

18. (Original) A tackifier resin according to claim 17 wherein said tackifier resin does not decrease said moisture vapor transport rate of said adhesive composition by more than 25% over said adhesive composition without said tackifier resin.

19. (Original) A tackifier resin according to claim 17 wherein said moisture vapor transport rate of said adhesive composition is the same or increased over said adhesive composition without said tackifier resin.

20. (Original) A tackifier resin according to claim 17 wherein said moisture vapor transport rate of said adhesive composition ranges from about 200 to about 3000.

21. (Original) A tackifier resin according to claim 20 wherein said moisture vapor transport rate of said adhesive composition ranges from about 500 to 1500.

22. (Cancelled)

23. (Original) A tackifier resin according to claim 22 wherein said residual monomer concentration of said tackifier resin is less than about 300 ppm by weight based on the weight of said tackifier resin.

24. (Original) A tackifier resin according to claim 23 wherein said residual monomer concentration of said tackifier resin is less than about 200 ppm aromatic monomer based on the weight of said tackifier resin and less than about 400 ppm acrylic monomer.

25. (Original) A tackifier resin according to claim 24 wherein said residual monomer concentration of said tackifier resin is less than about 100 ppm by weight aromatic monomer and less than about 150 ppm by weight acrylic monomer.

26. (Original) A tackifier resin according to claim 1 wherein said tackifier resin has a

residual solvent concentration less than about 500 ppm by weight based on the weight of said tackifier resin.

27. (Original) A tackifier resin according to claim 1 wherein the amount of aromatic monomer repeating units in said tackifier resin ranges from about 20% to about 70% based on the total amount of monomer repeating units in said tackifier resin.

28. (Original) A tackifier resin according to claim 1 wherein the amount of acrylate monomer repeating units in said tackifier resin ranges from about 30% to about 80% based on the total amount of monomer repeating units in said tackifier resin.

29. (Original) A tackifier resin according to claim 1 wherein said tackifier resin has a R&B softening point ranging from being a liquid at room temperature to about 180°C.

30. (Original) A tackifier resin according to claim 1 wherein the acid number of said tackifier resin ranges from about 0 to about 300 mg KOH/g resin.

31. (Original) A tackifier resin according to claim 1 wherein the hydroxyl number of said tackifier resin ranges from about 0 to about 300.

32. (Original) A tackifier resin according to claim 1 wherein the MMAP cloud point of said tackifier resin is less than 50°C.

33. (Original) A tackifier resin according to claim 1 wherein the number average molecular weight (Mn) of said tackifier resin ranges from about 1,500 to about 7,000 daltons.

34. (Original) A tackifier resin according to claim 33 wherein said number average molecular weight (Mn) of said tackifier resin ranges from 2,000 to 4,000 daltons.

35. (Original) A tackifier resin according to claim 1 wherein the weight average molecular weight (Mw) of said tackifier resin ranges from about 2,000 to about 25,000 daltons.

36. (Original) A tackifier resin according to claim 35 wherein said weight average molecular weight (Mw) of said tackifier resin ranges from 3,000 to 10,000.

37. (Original) A tackifier resin according to claim 1 wherein the z-average molecular weight (Mz) of said tackifier resin ranges from about 3,000 to about 75,000 daltons.

38. (Original) A tackifier resin according to claim 37 wherein said z-average molecular weight (Mz) of said tackifier resin ranges from 5,000 to 20,000.

39. (Original) A tackifier resin according to claim 1 wherein the Gardner color of said tackifier resin is less than 5.

40. (Original) A tackifier resin according to claim 1 wherein said tackifier resin comprises monomer repeating units from at least one monomer selected from styrene, acrylic acid, and 2-ethylhexyl acrylate.

41. (Original) A tackifier resin according to claim 40 wherein the amount of styrene repeating units ranges from 0.1% to 99.9% based on the total amount of monomer repeating units in said tackifier resin.

42. (Original) A tackifier resin according to claim 40 wherein the amount of acrylic acid and 2-ethylhexyl acrylate ranges from 0.1% to 99.9% based on the total amount of monomer repeating units in said tackifier resin.

43. (Original) A tackifier resin according to claim 41 wherein the amount of styrene repeating units ranges from about 20% to about 70% based on the total amount of monomer repeating units in said tackifier resin, and the combined amount of acrylic acid repeating units and 2-ethylhexyl acrylate repeating units ranges from about 30% to about 80%.

44-61. (Cancelled)

62. (Previously Presented) A tackifier resin produced by a process comprising contacting a tackifier resin product stream with at least one carrier at a temperature sufficient to remove a portion of at least one residual monomer from said tackifier resin product stream to produce said tackifier resin, said tackifier resin having a residual monomer concentration of less than about 600 ppm by weight based on the weight of said tackifier resin.

63. (Previously Presented) A tackifier resin consisting essentially of the repeating units from at least one aromatic monomer and at least one acrylic monomer; wherein said tackifier resin has a low residual monomer concentration of less than about 600 ppm by weight based on the weight of said tackifier resin.

64. (Original) A tackifier resin according to claim 63 wherein said aromatic monomer is styrene.

65. (Original) A tackifier resin according to claim 63 wherein said acrylic monomer is 2-ethyl hexyl acrylate and acrylic acid.

66. (Original) An adhesive composition comprising said tackifier resin of claim 1.

67. (Original) An article comprising said adhesive composition of claim 66.